



NewElec KE Relay

User Manual

Revision 1f
7th April 2010

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CONTENT

	Page
1. ABSTRACT	3
2. SPECIFICATIONS	4
3. DEFINITIONS AND TERMINOLOGY	11
4. FUNCTIONAL DESCRIPTION	13
5. INSTALLATION INSTRUCTIONS	15
5.1 Front-end requirements	
5.2 Setup procedure of relay	
6. DIAGRAMS:	
6.1 Physical layout of the KE-relay	16
6.2 Block diagram of the KE-relay	17
6.3 System diagram / Wiring diagram	18
6.4 Front-end actual screen	19
6.5 Front-end settings screen	20
6.6 Front-end control logic screen	21
6.7 Front-end statistics screen	22
6.8 Front-end settings calculator screen	23
6.9 Front-end control test screen (Manual & Automatic)	24
6.10 Relay trip times	25
6.11 Relay setting ranges and default settings	26
6.12 FLED	27
6.13 RDU	27
6.14 MMI	28
7. ACCESSORIES	29
7.1 FLED	
7.2 IrDA interface	
7.3 MMI	
7.4 RDU	

1. Abstract

The KE-Relay is an ISO9001:2000 compliant local designed and manufactured three phase motor protection relay. It is a micro-controller based precision instrument with protection and control logic functions. The relay is designed for the low voltage motor protection market and is available in different current models. The current transformers are internal and integrated into the relay while the core balance current transformer is external. External current transformers are used to extend the range from 100 to 400A.

The relay is fully configurable with the aid of front-end software or a man machine interface unit (MMI). Event records can also be down loaded with the MMI onto a memory stick for further analysis. All the settings are password protected. The relay has an on board database where time and date stamped records are kept. Two types of records are kept namely fault records (60 last faults) and event records (2000 events). In the case of event records, the user has limited access rights (read only). The front-end also has a data recorder which could be used to analyze motor performance.

The relay detects earth leakage currents with the aid of the external core balance current transformer and is configurable to operate in inverse definite minimum time (IDMT) or instantaneous definite time (IDT) mode.

A unique feature is added to the relay in the form of simulation. This function could be used for personnel training or relay functionality testing.

2. Specifications

2.1 Measurements

2.1.1 Current

- Three phase current
- Range: 1 Amp to 50 Amps
- Models: KE1(1 Amp), KE5(5 Amp), KE25(25Amp) and KE50(50 Amp).
- Dynamic range: 0% to 1000%
- Expanded models: KE100 (100Amp), KE200 (200Amp) and KE400(400Amp) will make use of 100:5, 200:5 and 400:5 CTs respectively.

2.1.2 Voltage

- Range: 110V, 400V, 525V and 1050V (For 1050V an additional attenuator circuit is required)
- Range selection: Manual or Automatic selection at power up. (1050V is only manual selectable)

2.1.3 Frequency

- Range: 30Hz to 100Hz

2.1.4 Power Factor

- Range: 0 to 100% leading / lagging

2.1.5 Power Dissipation

- Type: Apparent power and real power (calculated from measured voltage and current values – only displayed on front-end)
- Range: 0 to 420 kVA / kWatt
- Resolution: Steps of 100 VA / Watt

2.1.6 Earth Leakage

- Range: 30mA to 3 Amps
- Trip time delay: Inverse Definite Minimum Time (IDMT) / Instantaneous Definite Time (IDT)

2.1.7 Real Time Clock

- 24 hour clock (Year, month, date, hours and minutes)
- Battery backup (5 days by a 1 Farad super capacitor)
- Time and date stamping (Fault and event records)

2.1.8 Breaker Fault Clearance Time

- Measurement range: 10 ms to 1000ms

- Resolution: 10ms.

2.1.9 Insulation Resistance

- Measurement range: 1 to 199 kOhm
- Resolution: 1 kOhm steps.

2.2 Protection Features

(All resets are subjected to sufficient thermal capacity gain)

2.2.1 Over Current (Overload) Detection

- Curve class settings: 3 to 40 seconds
- IEC 60255-8 specification
- Motor full load setting (MLC): 10% to 100% (on front panel)
- Reset: Manual or three automatic resets per hour (when selected)
- Reset threshold setting: Fixed at 70% thermal capacity or dynamic threshold adjustment determined over 10 last restarts.

2.2.2 Undercurrent (Minimum load) Detection

- Trip level adjustment: 10% to 100% (on front panel)
- Selection: Current level or power factor
- Trip delay time: 1 to 10 seconds
- Start-up delay: 1 to 200 seconds (To facilitate pump priming)
- Reset time: Manual or 10 seconds to 6 hours (9 steps)
- Feature selectable

2.2.3 Unbalance Phase Currents Detection

- Trip level adjustment: 0 to 50%
- Trip delay time: 1 to 10 seconds
- Feature selectable
- Reset: Manual

2.2.4 Single Phasing (Phase lost) Detection

- Trip delay time: 1 second fixed
- Feature selectable
- Reset: Manual

2.2.5 Run-Stall Detection

- Stall current trip level adjustment: 110% to 300%
- Stall trip delay time: 0 to 120 seconds adjustable
- Feature selectable

- Reset: Manual

2.2.6 Vectorial-Stall Detection

- Trip: Static or decreasing power factor
- Trip delay: 33% of curve class setting.
- Feature selectable
- Reset: Manual

2.2.7 Starts per Hour Control

- Starts setting: 1 to 30 starts adjustable
- Consecutive starts: 1 to 3 starts per interval adjustable
- Feature selectable
- Reset: Automatic

2.2.8 Short Circuit Detection

- Articulated detection: If ($I_{LOAD} > 950\%$ and Power factor $< 85\%$) or ($I_{LOAD} > 300\%$ and Power factor $> 85\%$)
- Trip delay time: 1 second fixed
- Reset: Manual

2.2.9 Voltage Symmetry Detection

- Trip delay time: 10 seconds fixed
- Trip level adjustment: 70% to 100%
- Feature selectable
- Reset: Manual

2.2.10 Over Voltage Detection

- Trip delay time: 10 seconds fixed
- Trip level: Factory settings
- Feature selectable
- Reset: Manual

2.2.11 Under Voltage Detection

- Trip delay time: 10 seconds fixed
- Trip level: Factory settings
- Feature selectable
- Reset: Manual

2.2.12 High or Low Frequency Detection

- Trip delay time: 10 seconds fixed
- Trip level: Factory settings (45Hz to 55Hz)
- Feature selectable

- Reset: Manual

2.2.13 Voltage Phase Rotation

- No trip delay time
- Auto reset once fault is fixed
- Feature selectable (forward, reverse, none)

2.2.14 Insulation Failure Detection

- Detection: Only in static state (motor not running)
- Trip delay time: 1 second fixed
- Trip level: Resistance < 20 kOhm (fixed)
- Feature selectable
- Reset: Manual

2.2.15 Earth Leakage Detection ($I_{EL} < 2A$)

- Selection between Instantaneous Definite Time or Inverse Definite Minimum Time.
- Instantaneous Definite Time ($100\text{ ms} \geq t \geq 1000\text{ ms}$), (50 ms steps)
- Inverse Define Minimum Time ($t \geq 130\text{ ms}$)
- Harmonic filtering (suitable for variable speed drives and soft starters)
- Trip level: Adjustable
- Feature selectable
- Reset: Manual

2.2.16 Earth Fault Detection ($I_{EL} \geq 2A$)

- Harmonic filtering (suitable for variable speed drives and soft starters)
- Trip delay time: 1 second fixed
- Trip level: 2A fixed
- Feature selectable
- Reset: Manual

2.3 Control logic

- Configurable inputs can be connected with signals listed in the table below:

Zero ('0')	MinLoad_af	SinglePhase_tf	StartsPerHr_tf	LogicFunc_3
One ('1')	OverVolt_af	EarthFault_tf	Timer_A	! LogicFunc_3
InService	UnderVolt_af	EarthLeak_tf	! Timer_A	Restart
VoltPresentF	VoltSym_af	MinLoad_tf	Timer_B	FrozenContact
OverCrnt_af	HiFreq_af	OverVolt_tf	! Timer_B	PLC_Inp_0
ShortCirc_af	LoFreq_af	UnderVolt_tf	RTClock	PLC_Inp_1
RunStall_af	IsoLockOut_af	VoltSym_tf	! RTClock	TCap > Thold
I_Unbal_af	OverCrnt_tf	HiFreq_tf	LogicFunc_1	
SinglePhase_af	ShortCirc_tf	LoFreq_tf	! LogicFunc_1	
EarthFault_af	RunStall_tf	IsoLockOut_tf	LogicFunc_2	
EarthLeak_af	I_Unbal_tf	PhaseRot_tf	! LogicFunc_2	

2.3.1 Timers

- Timer A and Timer B
- Time setting: 0 to 50 minutes
- Start input: Configurable
- Reset / Inhibit input: Configurable

2.3.2 Real Time Clock (24 Hour)

- Start time: Hours and minutes configurable
- Stop time: Hours and minutes configurable

2.3.3 Logic function blocks

- Logic function 1, Logic function 2 and Logic function 3
- Three fully configurable inputs per logic function block
- Sum of product or product of sums operation

2.3.4 Relay 2 (Auxiliary Relay)

- Input: Configurable
- Single set of potential free switch-over contacts

2.4 Statistical Data Capturing

2.4.1 Running hours: Adjustable (0 to 65535 hours)

2.4.2 Start-up counter: Adjustable (0 to 65535)

2.4.3 Trip counter: Adjustable (0 to 65535)

2.4.4 Power consumption counters: Resettable (0 to 65535)

- Apparent power consumption measured in kV.A.h
- Real power consumption measured in kWatt.h

2.5 Trip Fault Recording

2.5.1 Database capacity: 60 last faults

2.5.2 Trip fault record content:

- Status: (Actual / simulated)
- Date: Year, month, date
- Time: Hour, minute
- Fault description
- Run hours
- Max trip current
- Minimum trip voltage
- Breaker fault clearance time.

2.6 Event Recording

2.6.1 Database capacity: 2000 last events

2.6.2 Event record content:

- Status: Actual, Simulated, Settings adjust, Power up, Calibration
- Date: Year, month, date
- Alarm flags
- Trip flags
- Run hours
- Max trip current
- Min trip voltage
- Breaker fault clearance time

2.6.3 Down load control

- Last events: 1 to 2000 selectable for down load.
- Front-end will creates a spread sheet type of file (Can be viewed by MS Excel^(TM) or equivalent software)

2.7 Physical dimensions

2.7.1 Size of foot print: 100mm x 60mm (DIN Rail mount / screw fix mount)

2.7.2 Length: 150 mm

2.7.3 Mass: 425 gram

2.8 Auxiliary power supply

2.8.1 Voltage requirements: 110 Vac \pm 10% or 230 Vac \pm 10%

2.8.2 Power requirements: 2,2 Watt

2.9 Operating environment

2.9.1 Temperature: 0 – 50° Celsius

2.9.2 Relative humidity: < 85%

3. Definitions and Terminology

Apparent power consumption	The amount of energy consumed over a period of one hour. It is expressed in kV.A.h. (Line voltage and phase current)
Apparent power dissipation	It is the product of line voltage and phase current expressed in kVA.
Breaker clearance time	It is the time taken by the breaker to clear the fault by interrupting the supply current to the motor. It can be seen as breaker response time and is useful information for breaker maintenance.
Consecutive starts	The amount of starts allowed during a time interval created by the starts per hour setting. (See also starts per hour)
Core balance current transformer	A current transformer used to detected possible current leakage to earth from one or more of the phases. (Earth leakage detection)
Earth fault	It is leakage current above 2 amps and a severe form of an earth leakage condition. (See also core balance current transformer)
Earth leakage fault	It is leakage current up to 2 amps exceeding a trip level setting. (See also core balance current transformer)
Full load current	Current drawn by the motor at full load operation (90% to 100%)
IDMT	Inverse Definite Minimum Time (Calculated earth leakage trip time)
IDT	Instantaneous Definite Time (Earth leakage fixed trip time selection)
In Service	Phase current above 10% of full load current
Isolation lockout / Insulation failure	The insulation resistance of the motor is measured while in a static (not in service) condition. If the resistance drops below 20 kOhm the relay will trip and will prevent a start.
Motor full load setting (MLC)	Adjustment of the relay current sensitivity. This is where the current level measurement is adjusted to read just below 100% when the motor operates at full load.
Non volatile memory	It is memory that will maintain data even when power is switched off for long periods. (see also volatile memory)
Over current (Overload)	Current level above 100% of full load current
Phase rotation	Normal phase rotation is Red, white and blue. Reverse rotation is blue, white and red.
Power factor %	It is die relationship between real power and apparent power $\text{Power factor \%} = ((V \times I \times \text{Cos}\varnothing) / (V \times I)) \times 100\%$ $\text{Power factor} = \text{Cos}\varnothing$
Reactive power dissipation	It is the difference between apparent power dissipation and real power dissipation. (It could be seen as power lost)
Real power consumption	Same as apparent power consumption but with power factor taken into account.
Real power dissipation	It is the product of line voltage, phase current and power factor expressed in kWatt.

Run-Stall	The motor went through the normal start procedure and the current level return to normal full level. If the rotor jam and the current rise above the stall setting (110% to 300%) then it is recognized as a Run-Stall fault condition.
Starts per hour	Starts per hour define the time interval in which a restricted amount of starts are allowed. (See also consecutive starts)
Thermal capacity	It is a temperature related quantity expressed in percentage, which also takes in consideration the physical size, mass, construction, type of material used etc. of the motor. It is normally indicated as capacity used unless otherwise stated.
Undercurrent (Minimum load)	Current level when motor run at no load condition or below acceptable threshold.
Vectorial-Stall	It is detected during the start-up procedure of the motor. A motor normally start-up with a bad power factor and gradually improve it as full speed is approached. If no power factor improvement is detected for longer then 33% of the curve class time the motor is tripped to prevent thermal and mechanical damage.
Volatile memory	It is memory that will loose data during a power supply interruption. (see also non volatile memory)

4. Functional Description

The KE-relay is controlled by a micro-controller. The three phase currents, voltages and earth leakage current are detected by current transformers, attenuator circuits and a core balance current transformer respectively. The current and voltage signals are conditioned by appropriate analogue circuits and converted to 0 to 5 volt analogue signals. The analogue signals are digitized to 10 bit resolution.

The micro-controller has non volatile and volatile memory. The non volatile memory contains a boot loader program which is used to upload the operating software program of the relay. The uploading is done from a personal computer or laptop via the RS232 port. This feature also enables the user to do future software upgrades without factory assistance.

Front-end software is included that runs on MS Windows™. The RS232 port is used as the communication port. The purpose of the front-end is to configure and select the required functionality of a specific application. The setup adjustments required at the installation phase will be discussed in the next chapter dealing with installation instructions.

The relay will monitor the parameters of the motor for the duration of auxiliary power supply. The auxiliary power supply is selectable (110Vac or 230Vac). When a trip condition occurs, the main trip relay is activated. It will be energized or de-energized (non fail save or fail save respectively) depending on what mode of operation that was selected. A time and date stamped trip record is also generated and saved in non volatile memory for later retrieval. Memory space for 60 trip records is allocated. The layout of the trip record is discussed in chapter 2 (specifications).

Event records are also time and date stamped. It is more comprehensive and saved in non volatile memory. Only read access rights is given to the user. This information could be used in the event of insurance claims and liability cases. The layout of the event record is discussed in chapter 2 (specifications).

Six fault indication light emitting diodes (red) are placed on the front panel. The green light emitting diode will come on only if the relay is in a healthy state. A healthy state signifies that the motor could be static or in operation within its safe operating parameters. The fault indications are displayed on the front panel as follows:

Name of Fault	Indication LED used	Display mode
Over current	Overload	Solid on
Short circuit	Overload	Solid on
Minimum load	Min Load	Solid on

Phase Rotation	Phase Rotation	Solid on
Unbalance Phase Currents	Unbalance	Solid on
Single Phasing	Unbalance	Solid on
Insulation Failure	Insulation failure	Solid on
Run-Stall	Overload	Solid on
Vectorial-Stall	Overload	Solid on
Earth leakage	Earth leakage	Solid on
Earth fault	Earth leakage	Solid on
Over voltage	Phase rotation	3 sec on, 1 sec off
Under voltage	Phase rotation	1 sec on, 3 sec off
Voltage symmetry	Phase rotation	1 sec on, 1 sec off
Starts per hour	Overload & Healthy	Both 1 sec on, 1 sec off
High frequency	Unbalance	3 sec on, 1 sec off
Low frequency	Unbalance	1 sec on, 3 sec off

The reset button is used to acknowledge and reset trip faults. A reset will only take affect if sufficient thermal capacity is regained during the cooling period and no phase current flows. If the reset button is pressed during the cooling cycle the Overload LED will start flashing (1 second on, 1 second off) to signify cooling. Once the required thermal capacity level is reached, the relay will reset.

The real time clock is running from a super capacitor which is continuously charged by the auxiliary power supply. The real time clock should be able to run for another 5 days if the auxiliary supply went down. The real time clock provides time and date for record keeping and also participates in the control functions.

The main trip relay has a dedicated function and is exclusively used for protection. Relay 2 is configurable and is available to participate in the control functions.

5. Installation Instructions

5.1 Front-end requirements

A Pentium personal computer or laptop is required to setup the KE-relay. The computer must be equipped with a RS232 port. If only USB ports are available an USB to RS232 converter should be used. The operating system software requirement is MS Windows 2000, MS Windows XP or later versions. The front-end software is free but remains the property of NewElec (Pty) Ltd. It is supplied with the purchase of new relays.

5.2 Setup procedure of the relay

Once the wiring has been done and checked by qualified personnel, the relay is ready to be configured. The two most important front-end screens is the settings (diagram 6.4) and control logic screen (diagram 6.5). These two screens enable the user to set parameters, select protection functions and determine control strategy. These two screens are also linked and when settings are saved to disk or retrieved from disk.

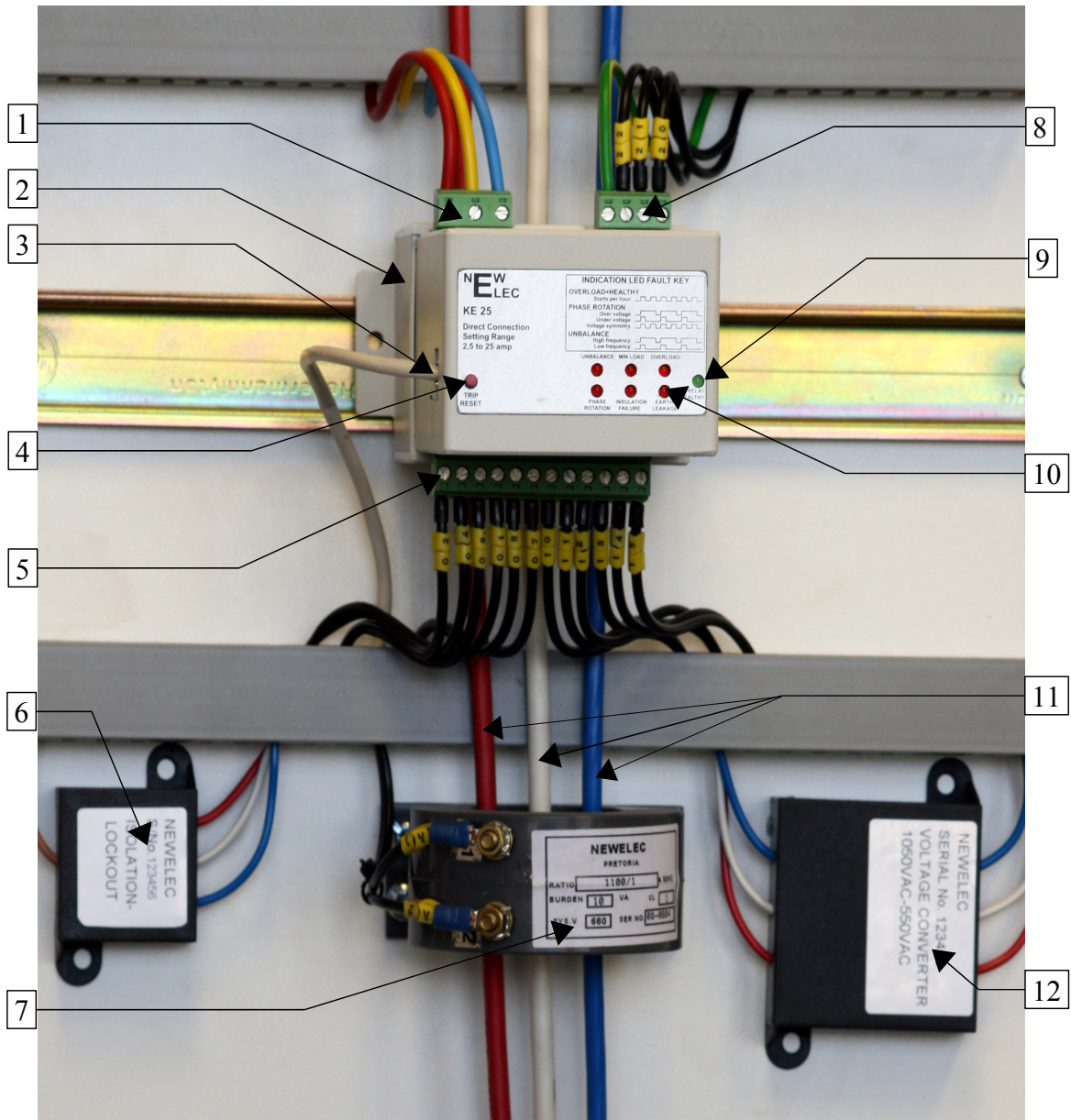
When setting changes are made it has to be transmitted to the relay to become effective. Changes on the control logic screen can only be made when off line is selected. When on line is selected again, the settings are transmitted to the relay. Relays are shipped to the user with a set of default settings and may be appropriate in some cases.

To determine the full load current setting the motor has to be started and allowed to run at full load capacity. Use the front-end software and go to settings. Select a MLC value (motor full load setting) that will allow a load current level of 90 to 95%. The minimum load setting adjustment (motor run with no load) is done in a similar way. The option is provided to use a current trip level or a power factor trip level. Motors with no load tend to run at a lower load current and a lower power factor. Power factor is in most cases more desirable due to better sensitivity. (Hint: MLC and Curve Class settings could also be calculated with the calculator)

The real time clock should be checked and adjusted to the correct time setting. The fault history can also be erased to start afresh.

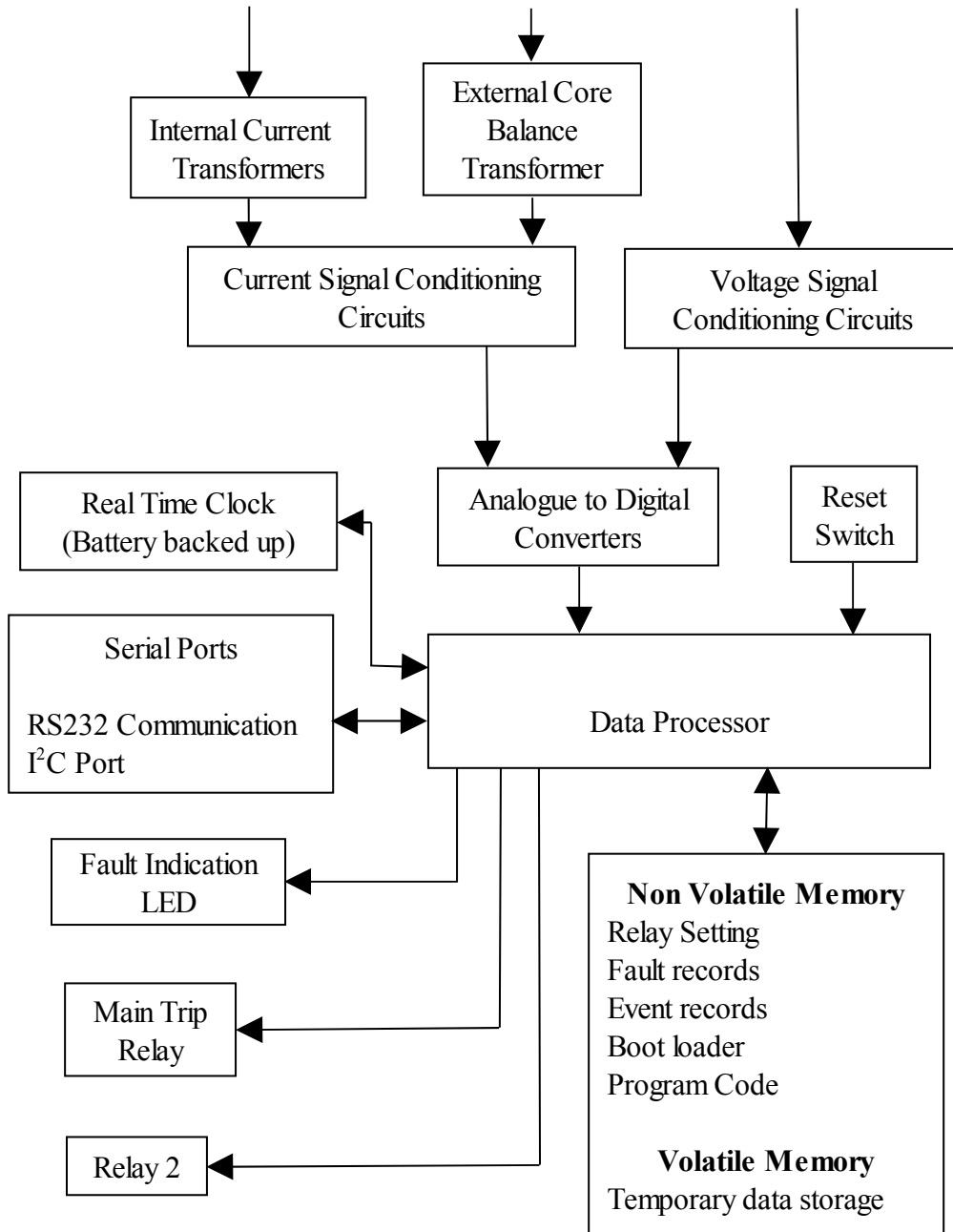
6. Diagrams

6.1 Physical layout of the KE-Relay

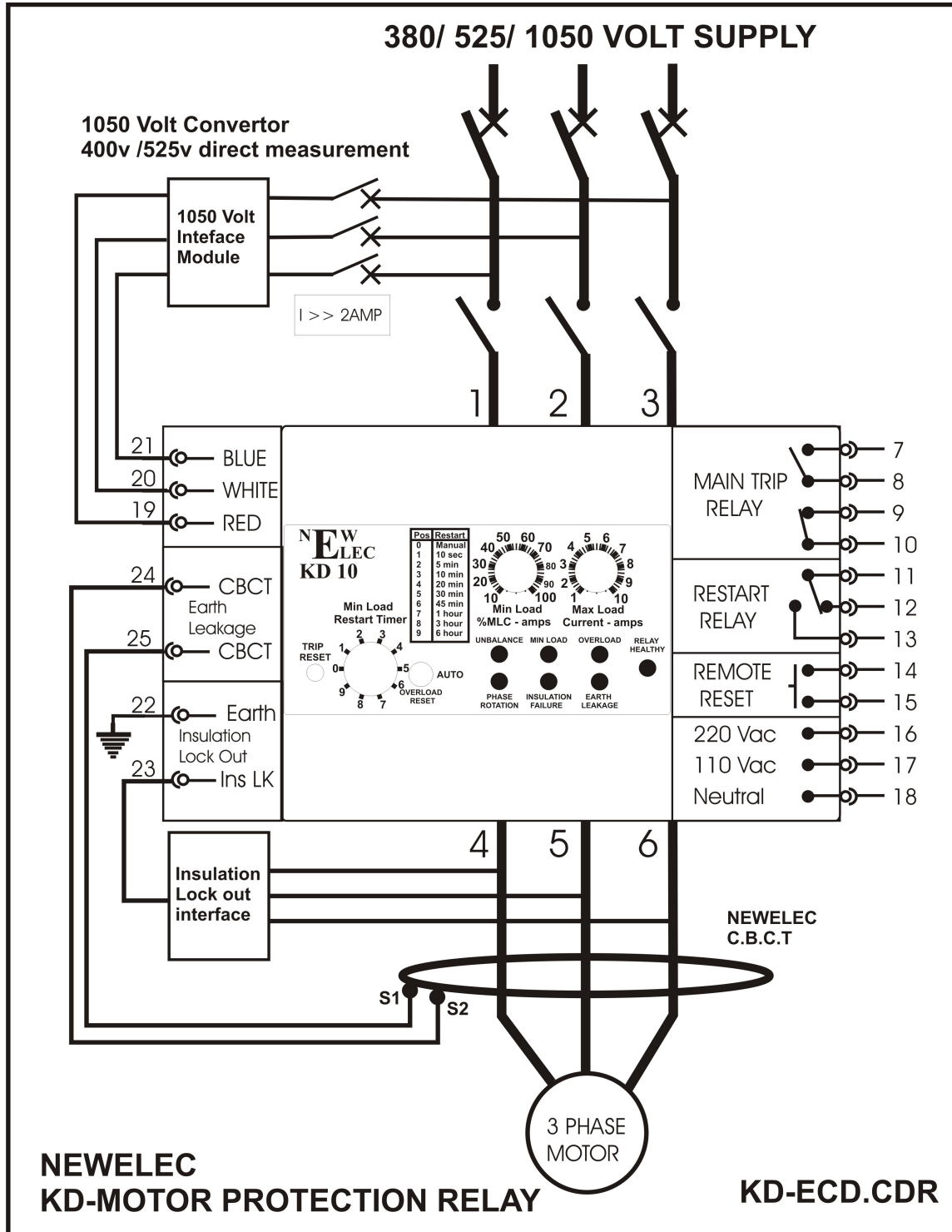


1	Three phase voltage connector	7	Core balance transformer
2	Internal integrated current transformers	8	Connector: Iso. lockout & Earth leakage
3	Serial Data Port (RS232 / I ² C)	9	Relay healthy indication
4	Reset switch (Edge detected)	10	Fault indication light emitting diodes
5	Connector: M.T.Relay, Aux Relay, Reset & Aux power supply (110Vac / 220Vac)	11	Three phase power supply
6	Isolation lockout circuit	12	Voltage converter (1050Vac)

6.2 Block diagram of the KE-Relay



6.3 Wiring diagram of the KD / KE-Relay



6.4 Front-end Actual Screen

NewElec KE Relay Frontend Rev 1f

File Options Disconnect Bootloader

Recorder | Test | Event History | Calculator | Info
Actual | Settings | Control Logic | Real Time Clock | Fault History | Statistics

Drive ID : EM_AB123 Drive Description : Pump Station AB123

Thermal Capacity Used	49 %	In Service (Motor Running)	<input type="checkbox"/>
Thermal Curve Class Setting	40 sec	Phase Voltages Present	<input type="checkbox"/>
Thermal Trip Time Remainder	Infinite sec	Line Voltage Selection	Auto V
Actual Current Level	90 %	Line Voltage (max)	398 V
Actual Phase Current Level	90.00 A	Supply Frequency	50 Hz
Actual Current Unbalance	0 %	Power Factor	63 %
Phase Voltage (red) Level	230 V	Running Hours	0
Phase Voltage (white) Level	230 V	Main Trip Relay	<input type="checkbox"/>
Phase Voltage (blue) Level	230 V	Relay 2	<input type="checkbox"/>
Voltage Symmetry	100 %	Date	2010/05/06
Apparent Power Dissipation	35.9 kVA	Time	15h55m29s
Real Power Dissipation	22.6 kWatt	Software	Rev 1e
Earth Leakage Current	11 mA	Model	KE 5
		Serial Nr	01234567
		Ext CT	100 : 5

Alarm and Trip Flags

Overcurrent	<input type="checkbox"/>	Short Circuit	<input type="checkbox"/>
Vectorial / Run Stall	<input type="checkbox"/>	Overvoltage	<input type="checkbox"/>
Current Unbalance	<input type="checkbox"/>	Undervoltage	<input type="checkbox"/>
Single Phasing	<input type="checkbox"/>	Voltage Symmetry	<input type="checkbox"/>
Minimum Load	<input type="checkbox"/>	Isolation Lockout	<input type="checkbox"/>
Low Frequency	<input type="checkbox"/>	Earth Leakage	<input type="checkbox"/>
High Frequency	<input type="checkbox"/>	Earth Fault	<input type="checkbox"/>
Phase Rotation Error	<input type="checkbox"/>	Starts per Hour Limit	<input type="checkbox"/>

Relay Trip

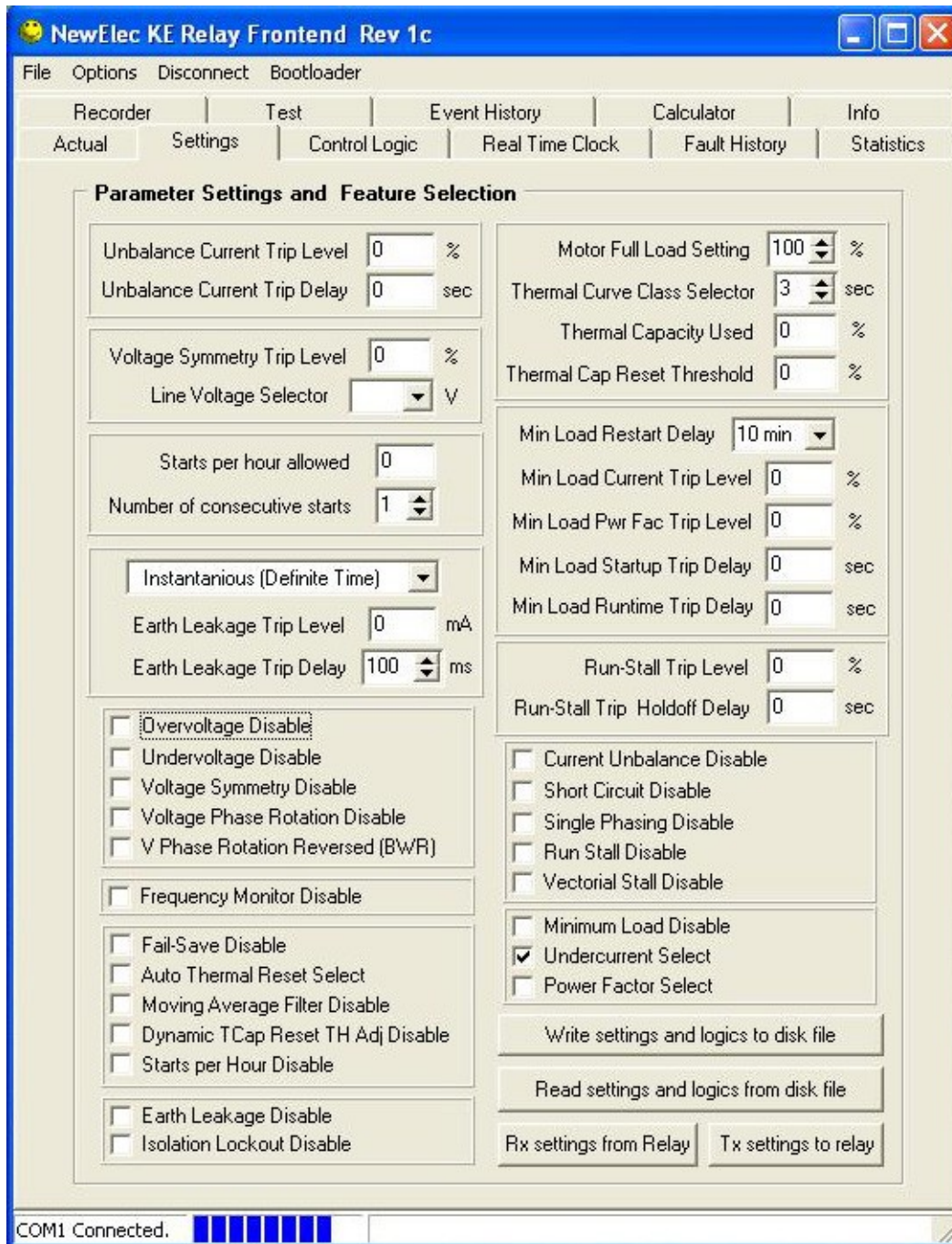
Reset

Thermal Capacity

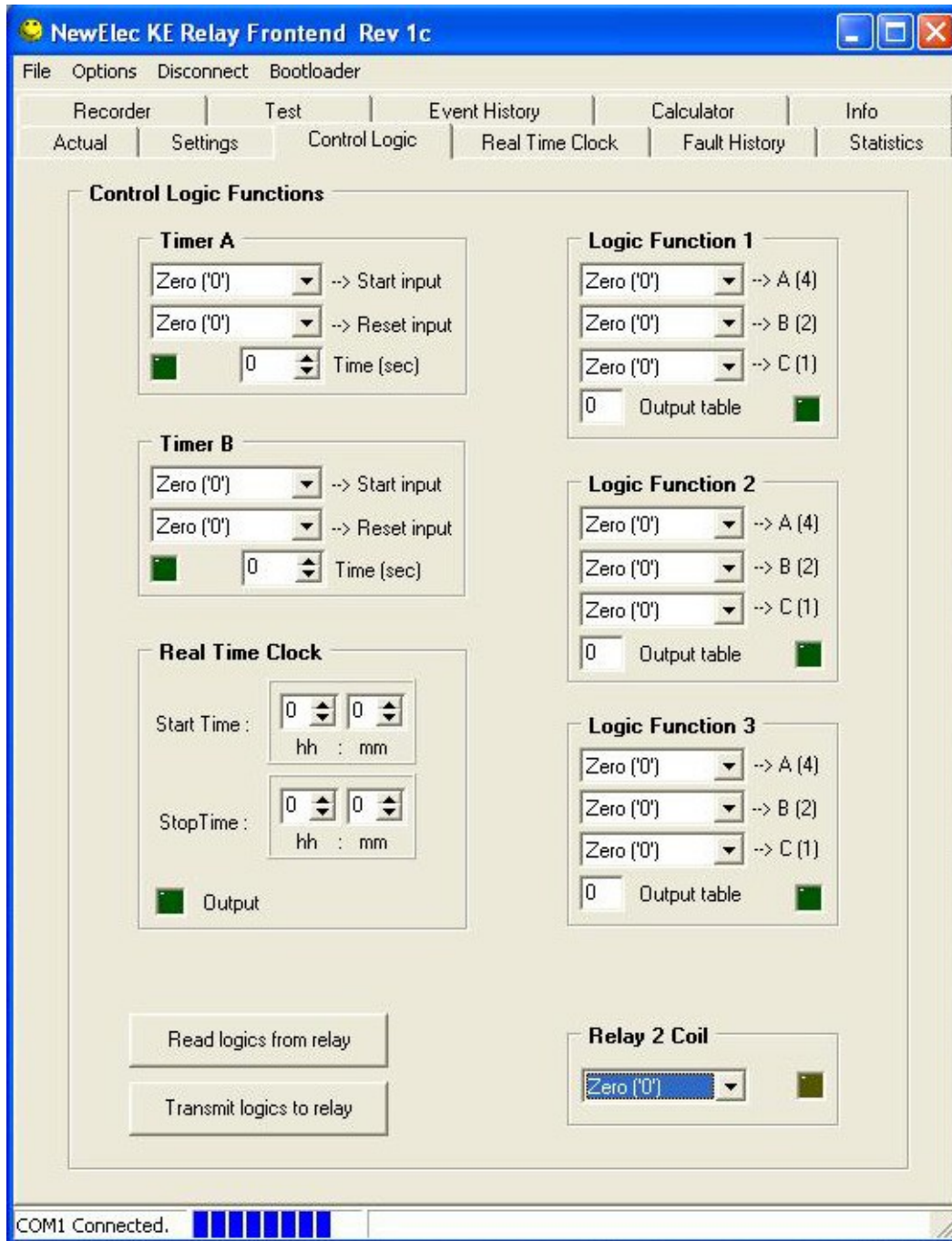
Reset

COM2 Connected.

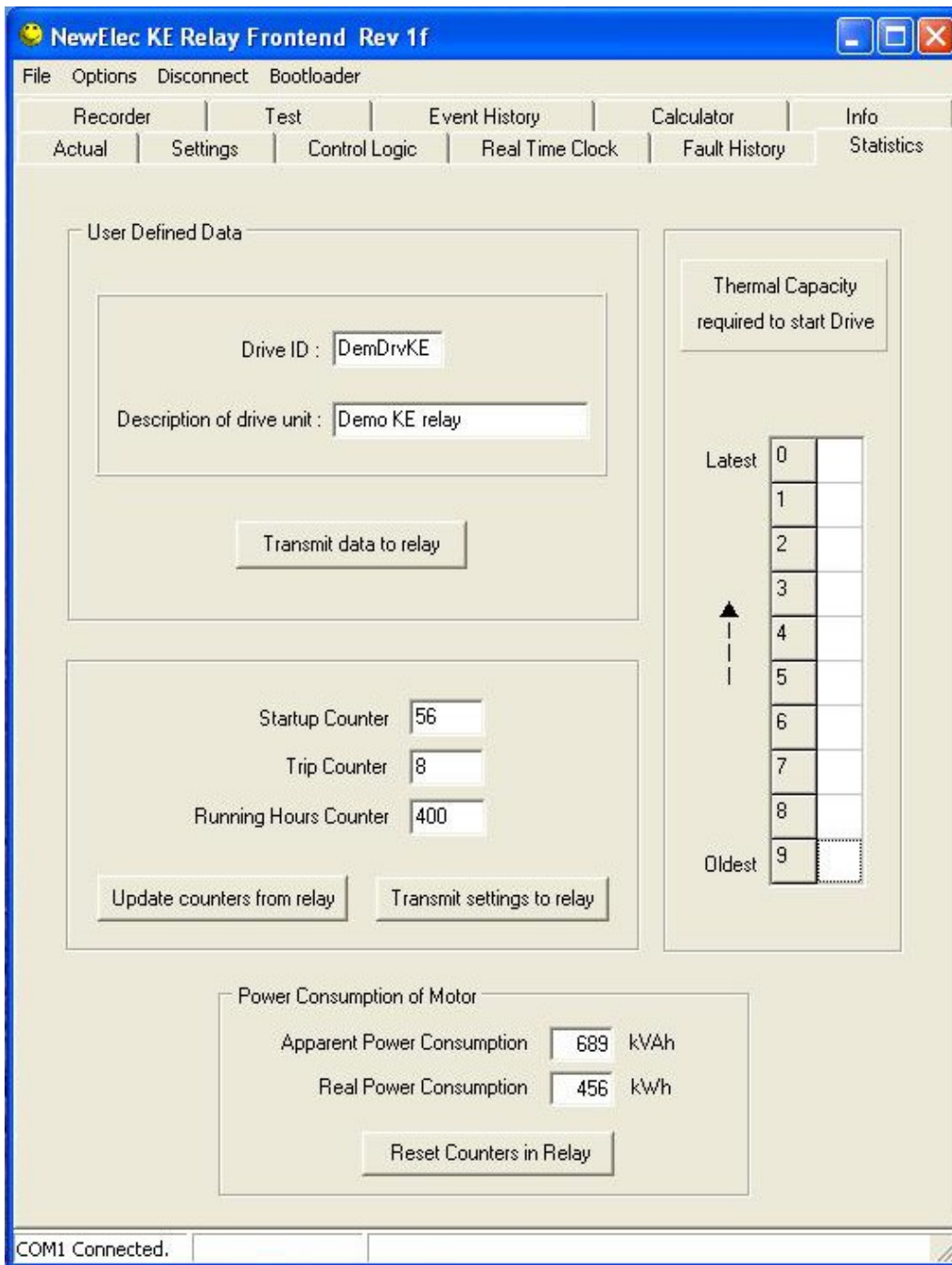
6.5 Front-end Settings Screen



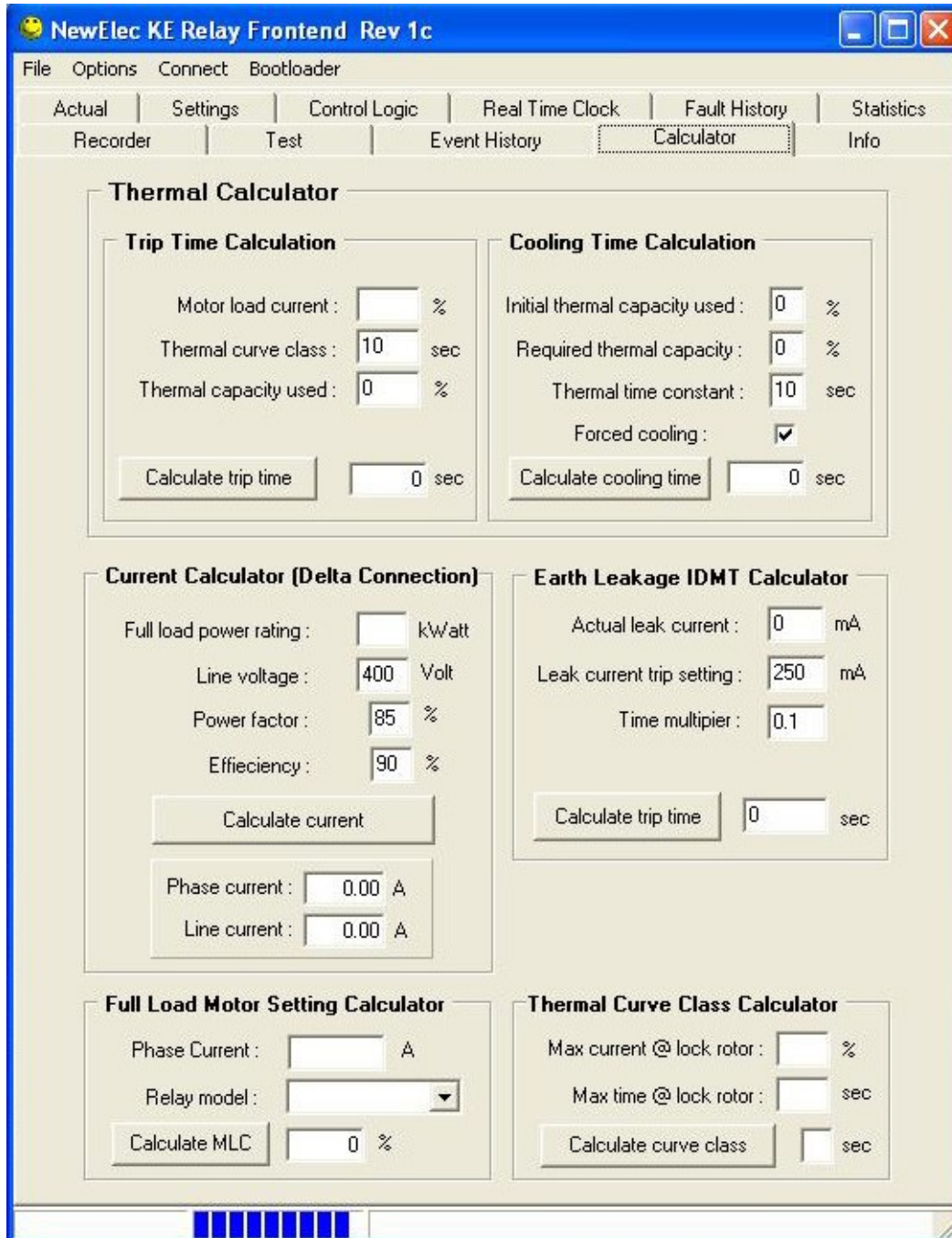
6.6 Front-end Control Logic Screen



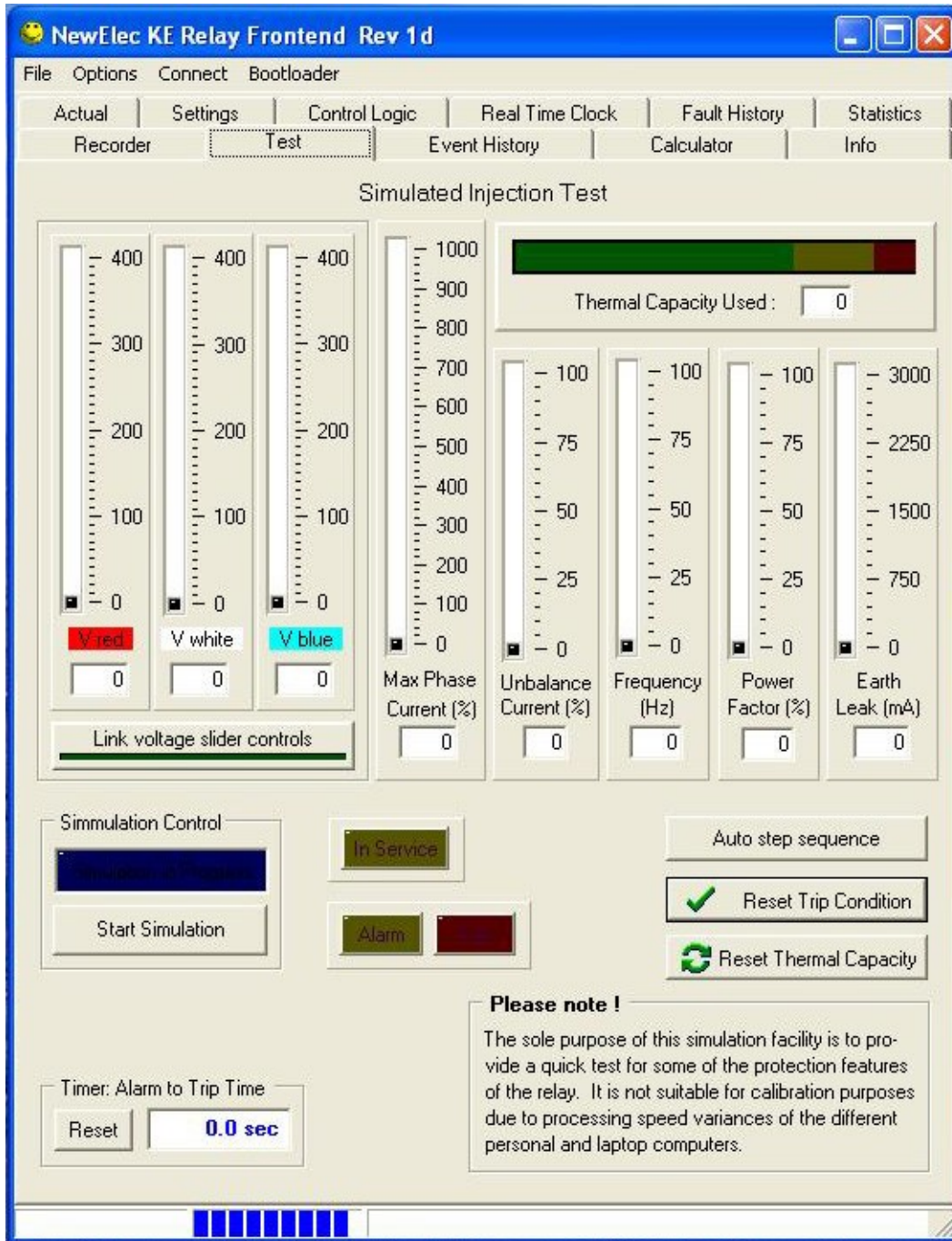
6.7 Front-end Statistics Screen



6.8 Front-end Calculator Screen



6.9.1 Front-end Test Screen (Manual Control)



6.9.2 Front-end Test Screen (Automatic Control)

Simulated Injection Test

Thermal Capacity Used : 0

Automatic Simulated Injection Step Sequence Table

Step	Time(ms)	Vr	Vw	Vb	I%	Unbal%	Freq	PwrFac	EL(mA)
1	1000	230	240	235	60	10	50	50	10
2	5000	230	235	230	70	5	50	60	5
3	end								
4									
5									

Simulation Control

Start Simulation

In Service

Alarm

Manual step sequence

Reset Trip Condition

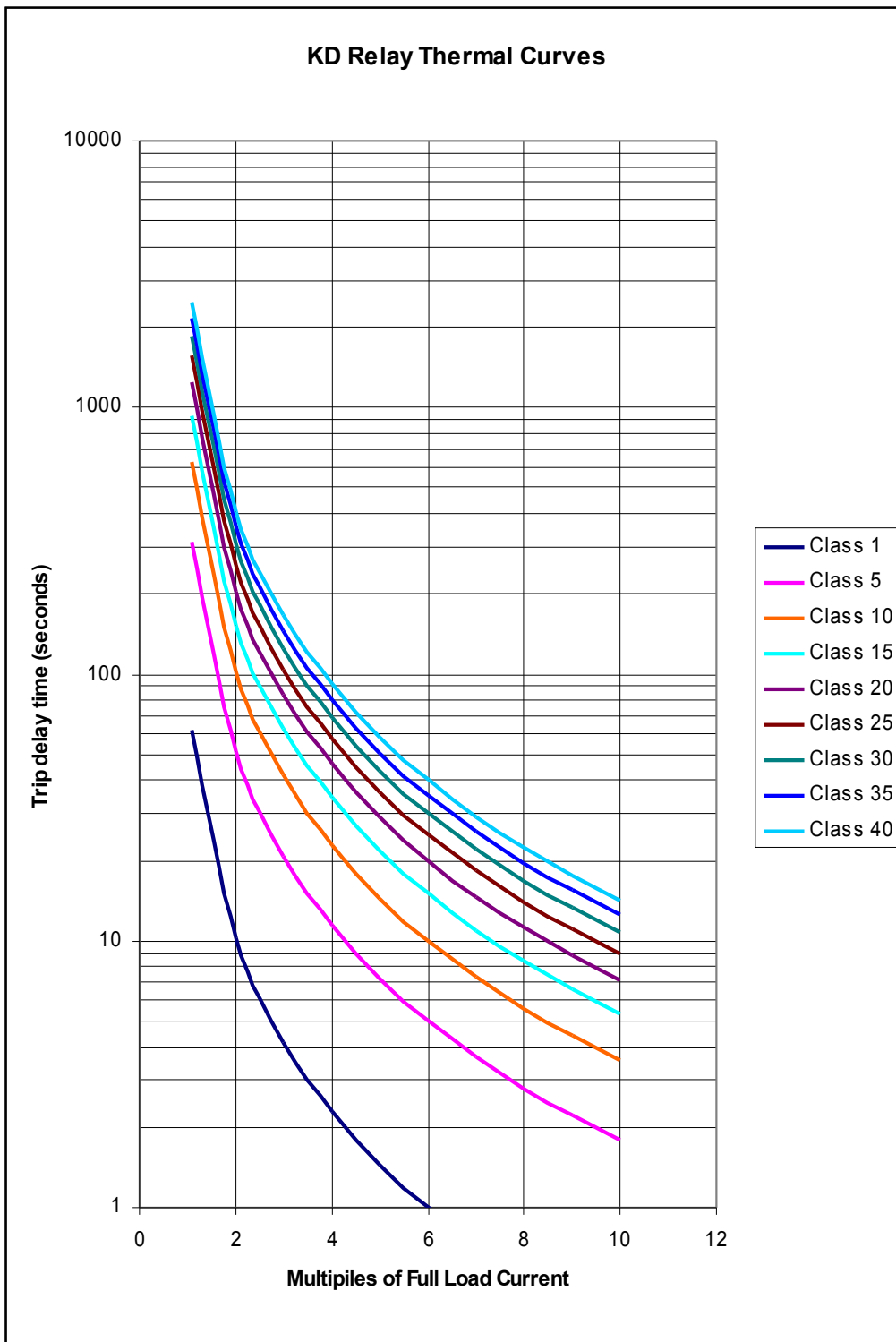
Reset Thermal Capacity

Timer: Alarm to Trip Time

Reset 0.0 sec

Please note !
 The sole purpose of this simulation facility is to provide a quick test for some of the protection features of the relay. It is not suitable for calibration purposes due to processing speed variances of the different personal and laptop computers.

6.10 Relay Trip Times (KD & KE Relay)

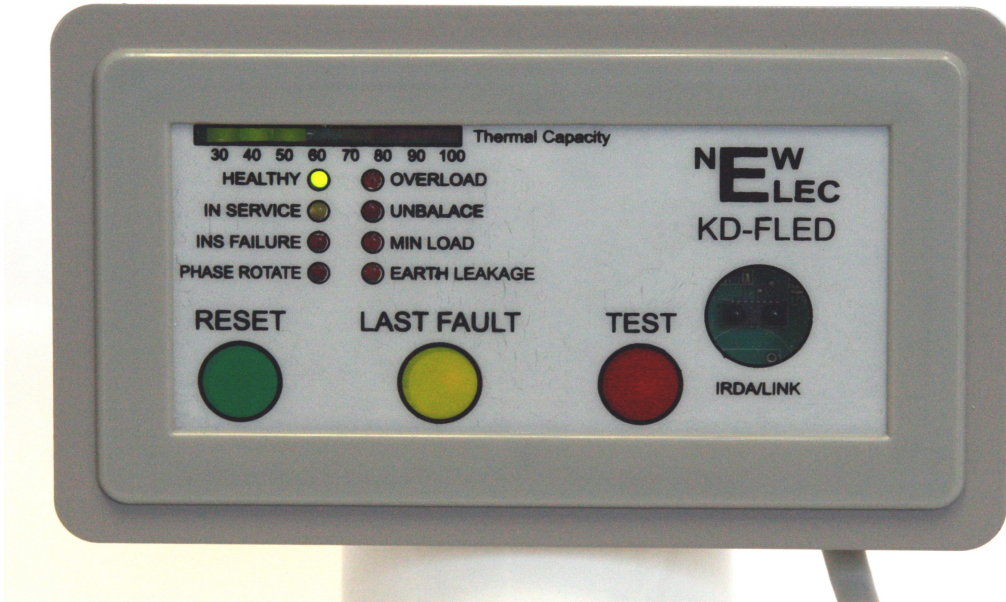


6.11 Relay setting ranges and default settings

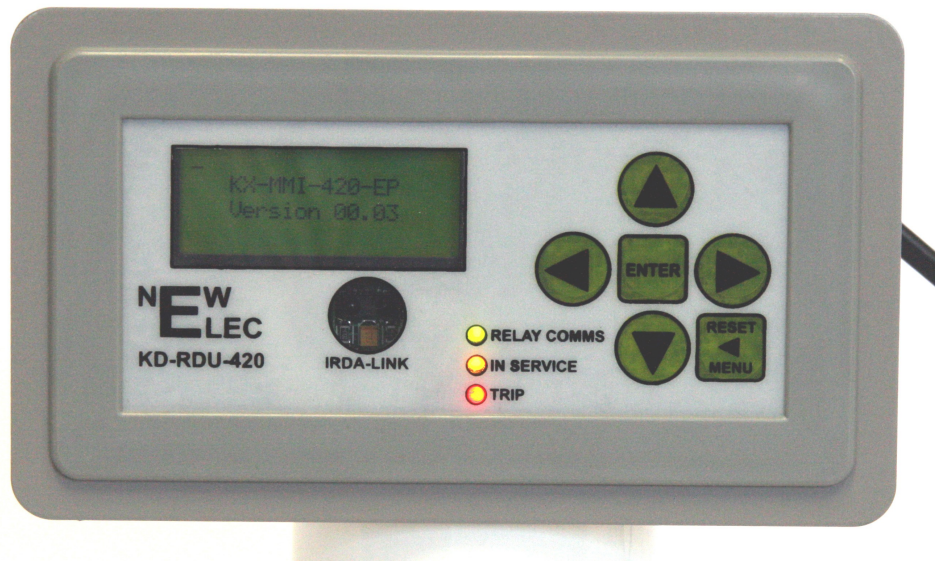
Parameter	Settings Range	Factory Default
Unbalance Current Trip Level	5 to 50%	15%
Unbalance Current Trip Delay	1 to 10 seconds	10 seconds
Run-Stall Trip Level	110 to 300% I _{fl}	300%
Run-Stall Trip Level Trip Hold Off Delay	1 to 10 seconds	0 Sec
Voltage Symmetry Trip Level	85 to 100%	85%
Line Voltage Selector	110; 380; 525 or 1000 V a.c	Auto
Earth Leakage Curve Selection	DMT OR IDMT	DMT
Earth Leakage Trip Level	30 to 1000 mA	250 mA
Earth Leakage Trip Delay	100 ms to 1 second	150 ms
Thermal Curve Class Selector	5 to 40 seconds	15 seconds
Thermal Capacity Reset threshold	10 to 50 %	70%
Minimum Load Trip Level	10 to 100%	33%
Minimum Load Start Up Trip Delay	1 to 200 seconds	1 second
Minimum Load Run Time Trip Delay	1 to 10 seconds	10 seconds
Starts per hour allowed	1 to 30	6
Number of consecutive starts allowed	1 to 3	3

Feature Selection	Factory Preset
Overvoltage Disable	No
Undervoltage Disable	No
Voltage Symmetry Disable	No
Voltage Phase Rotation Disable	No
Reverse Voltage Phase Rotation BWR	No
Current Unbalance Disable	No
Short Circuit Disable	Yes
Single Phasing Disable	No
Run Stall Disable	No
Vectorial Stall Disable	No
Frequency Monitor Disable	Yes
Fail Safe Disable	No
Low Pass filter Disable	No
Dynamic T Cap Reset / Th adjust disabled	Yes
Starts per hour disabled	Yes
Earth Leakage Dissable	No
Isolation Lockout Disable	Yes
Minimum Load Disable	No
Under Current Selector	Yes
Power Factor Selector	No

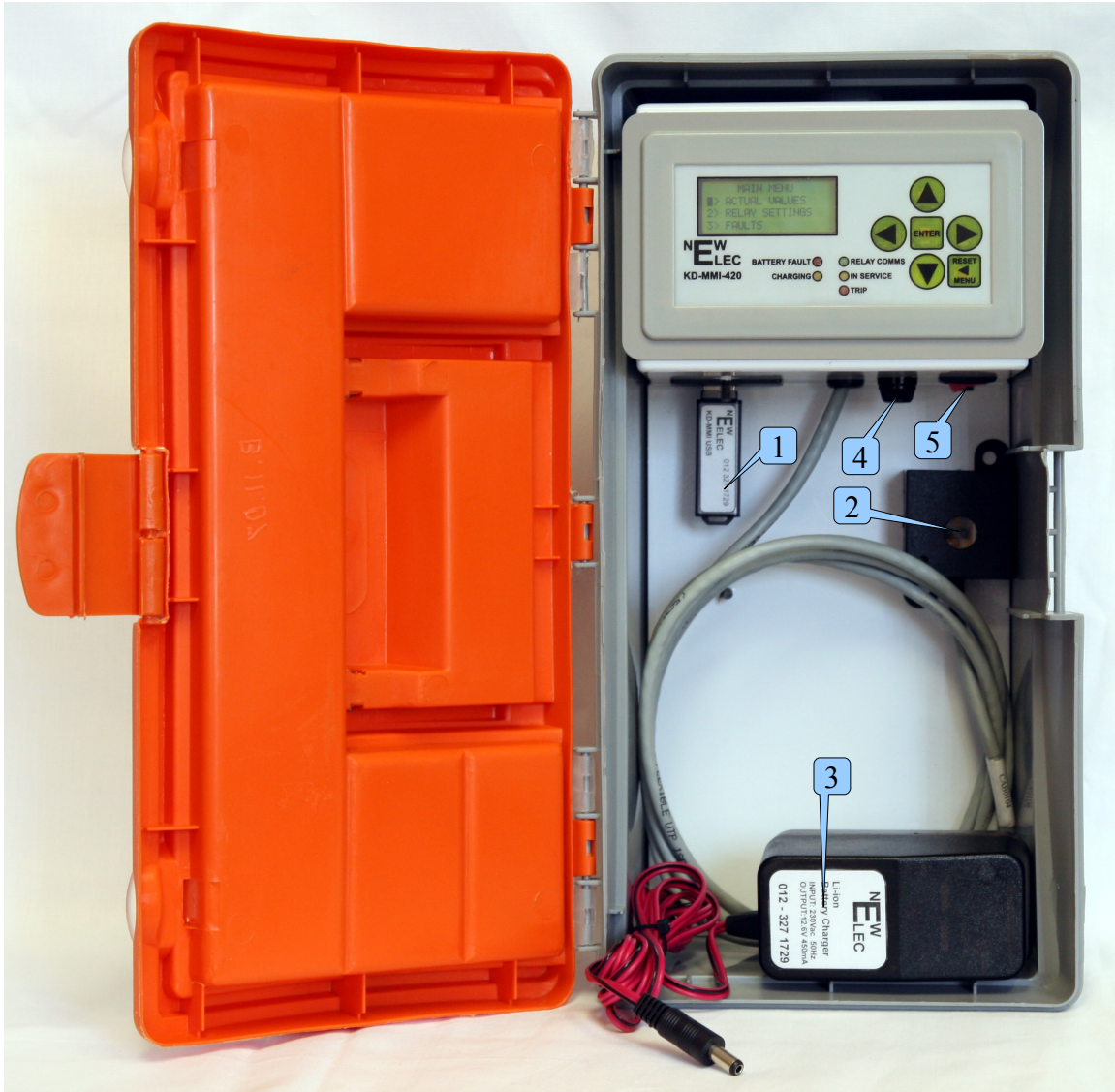
6.12 FLED (Field Light Emitting Diode Display)



6.13 RDU (Remote Display Unit)



6.14 MMI (Man Machine Interface)



1. USB Memory Stick	2. Infra Red Link (IrDA)
3. Li-Ion Battery charger	4. Fuse (1 Ampere-slow blow)
5. On / Off Switch	

7. Accessories

7.1 FLED (Part number: KD-I2C-FLED)

It is a field / door mount display unit connected to the relay. This unit relies on power supply from the relay and communicates via the I²C bus with the relay. The FLED display all the fault conditions similar to the front panel of the relay, thermal capacity used (30% to 100%) and last fault. The FLED has three switches and is allocated as follows:

- Reset switch
- Last fault
- Test switch

The reset switch is similar to the reset switch on the front panel. The last fault switch, when pressed, will replace the current fault indication with the last fault display. When the motor is static and no real current is flowing, the test switch will simulate a phase current injection of 600%. The relay will respond as if it is a true over current condition and calculate thermal capacity usage. An overload trip will result if all the thermal capacity is used.

7.2 IrDA interface (Part number: IRDA-KD)

This an infra red link that can be used in an intrinsic safe environment where isolation is required between the relay and external devices like remote display units (RDU), man-machine interface units (MMI), laptops etc.

7.3 Remote Display Unit (RDU) (Part number: KD-RDU-420)

It is a display unit with a 4 x 20 character LCD display and a simplified keyboard. The RDU can perform about 80% of the setup and display functions of the front-end software.

7.4 Man Machine Interface (MMI) (Part number: KD-MMI-420-EP)

It is similar to the RDU. The unit is packed into a plastic toolbox with it's own battery power supply. The unit is designed for mobility and to be functional in intrinsic safe environments.

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